Thank you very much for purchasing the TAMA Power Tower System drum rack. To ensure safe and efficient use of this product, please read through this manual before beginning assembly. Store this manual in a convenient place for future reference.

### Additional Unit

PMD1100M

#### Contents

<table>
<thead>
<tr>
<th>No.</th>
<th>Qty</th>
<th>Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>Leg unit</td>
<td>450 mm square pipe, rubber foot, leg clamp (J14T)</td>
</tr>
<tr>
<td>B</td>
<td>2</td>
<td>Vertical pipe unit</td>
<td>950 mm straight pipe, cross joint clamp (J30TS)</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>Horizontal pipe</td>
<td>1100 mm curved pipe</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>Multi-holder clamp</td>
<td>J34T</td>
</tr>
<tr>
<td>E</td>
<td>2</td>
<td>Memory lock</td>
<td>A13S</td>
</tr>
</tbody>
</table>

#### Accessories

- 1 x numbered stickers
- 1 x TAMA logo sticker
- 1 x drum key (DH7)
- 1 x hexagonal wrench (2.5 mm for J14T)

#### Assembly

1. Insert the vertical pipe units into the leg unit clamps (J14T), and then tighten the T-nuts. Each vertical pipe unit has a cross-joint clamp (J30TS) in opposite directions. As the left leg, use the vertical pipe unit with the T-handle of J30TS at the bottom (seen from the drum throne), as shown in fig. 2L. As the right leg, use the vertical pipe unit with the T-handle at the top, as shown in fig. 2R. The vertical pipe units have guidelines for setting the horizontal pipe at the same height.

2. Assemble the vertical and horizontal pipe units, one at a time. Both ends of the curved pipe have guidelines to help positioning it horizontally. Loosen the T-handle of J30TS, open the clamp, and then clamp the curved pipe. Before re-tightening the T-handle, align the line on the cover with the guideline on the pipe, as shown in fig. 3.

3. After confirming that the assembled unit is not twisted, attach the memory locks (A13S) to the horizontal pipe. The square projection on the memory lock should fit into the notch in J30TS (indicated by *) in fig. 3. Then, tighten the square-headed bolt of A13S with the drum key.

4. Attach the tom holder or other holder to the multi-holder clamp (J34T). When attaching the pipe of the holder to J34T, adjust both the T-nut and round nut so that the pressing plate of J34T is parallel on both sides. When using memory locks on the holder pipes, their projections (*) should fit into the notches in J34T in the direction shown in photos A and B. To easily set up your rack for playing, we recommend using memory locks (sold separately) on all holder pipes. When you attach the holders at the desired positions, attach a memory lock (A13S) to the side of the multi-holder clamp (J34T).

By removing cap (*) on the top of the vertical pipes, you can attach a cymbal holder (19.1 mm (3/4") diameter pipe).

#### Additional units

- **PMD1100A**: (1100 mm width)
- **PMD900A**: (900 mm width)

<table>
<thead>
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<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>Leg unit</td>
<td>450 mm square pipe, rubber foot, leg clamp (J14T)</td>
</tr>
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<td>B</td>
<td>2</td>
<td>Vertical pipe unit</td>
<td>950 mm straight pipe, cross joint clamp (J30TS)</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>Horizontal pipe</td>
<td>1100 mm curved pipe (PMD900A); 900 mm (PMD1100A) curved pipe</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>Multi-holder clamp</td>
<td>J34T</td>
</tr>
<tr>
<td>E</td>
<td>3</td>
<td>Memory lock</td>
<td>A13S</td>
</tr>
</tbody>
</table>

#### Accessories

- 1 x numbered sticker
- 1 x TAMA logo sticker
- 1 x drum key (DH7)
- 1 x hexagonal wrench (2.5 mm for J14T)

#### Basic Unit

PMD1100M

#### Contents

- 1 x hexagonal wrench (2.5 mm for J14T)
- 1 x drum key (DH7)
- 1 x TAMA logo sticker
- 1 x numbered sticker

#### Assembly

1. Insert the vertical pipe units into the leg unit clamps (J14T), and then tighten the T-nuts. Each vertical pipe unit has a cross-joint clamp (J30TS) in opposite directions. As the left leg, use the vertical pipe unit with the T-handle of J30TS at the bottom (seen from the drum throne), as shown in photos A and B. To easily set up your rack for playing, we recommend using memory locks (sold separately) on all holder pipes. When you attach the holders at the desired positions, attach a memory lock (A13S) to the side of the multi-holder clamp (J34T).

2. As with the basic unit, by removing cap (*) on the top of the vertical pipes, you can attach a cymbal holder (19.1 mm (3/4") diameter pipe).

3. Use the accessory stickers (A~Z and 1~10) as shown in photo C. They can help you to easily reproduce your setup.

This instruction manual was issued in March 2013. Specifications and design are subject to change without notice.